



# Castle USA



## TSM-22 Pocket Cutter Machine

The TSM-22 is our best-selling pocket cutter machine - its design and durable build has made it a clear favorite among professionals in cabinet making, furniture making, and woodworking. The TSM-22 clamps the stock, routs a pocket, and drills a pilot hole with a tap of the foot pedal.

The TSM-22 creates fast, strong, stable butt joints, is easy to use, and requires minimal maintenance. Use the TSM-22 with composites, panel, hard or soft wood. Requiring minimal training, the TSM-22 uses standard 110V electric, and is ready-to-go upon delivery.

### FEATURES AND BENEFITS INCLUDE:

- Cuts the Castle low-angle 6 degree pocket, for strong, stable, tight, and superior joints
- Designed for professional, production joinery for maximum throughput of stackable parts
- Low-angle pockets minimize the need for clamping during assembly
- Cuts pocket and pilot hole in a single cycle, increasing throughput and decreasing material damage and waste
- Footswitch with automated operation that's simple and easy to use
- Adjustable for different sized webs
- Standard machine height with a small footprint - easy to fit into any shop
- Easy maintenance and bit changing
- Minimal shop air required: 85 psi
- Integrated, 4" dust port for minimizing dust and debris
- Requires only basic, 110V power
- TSM-22 comes fully assembled and ready to work – quickly integrate into any existing production process or work-flow