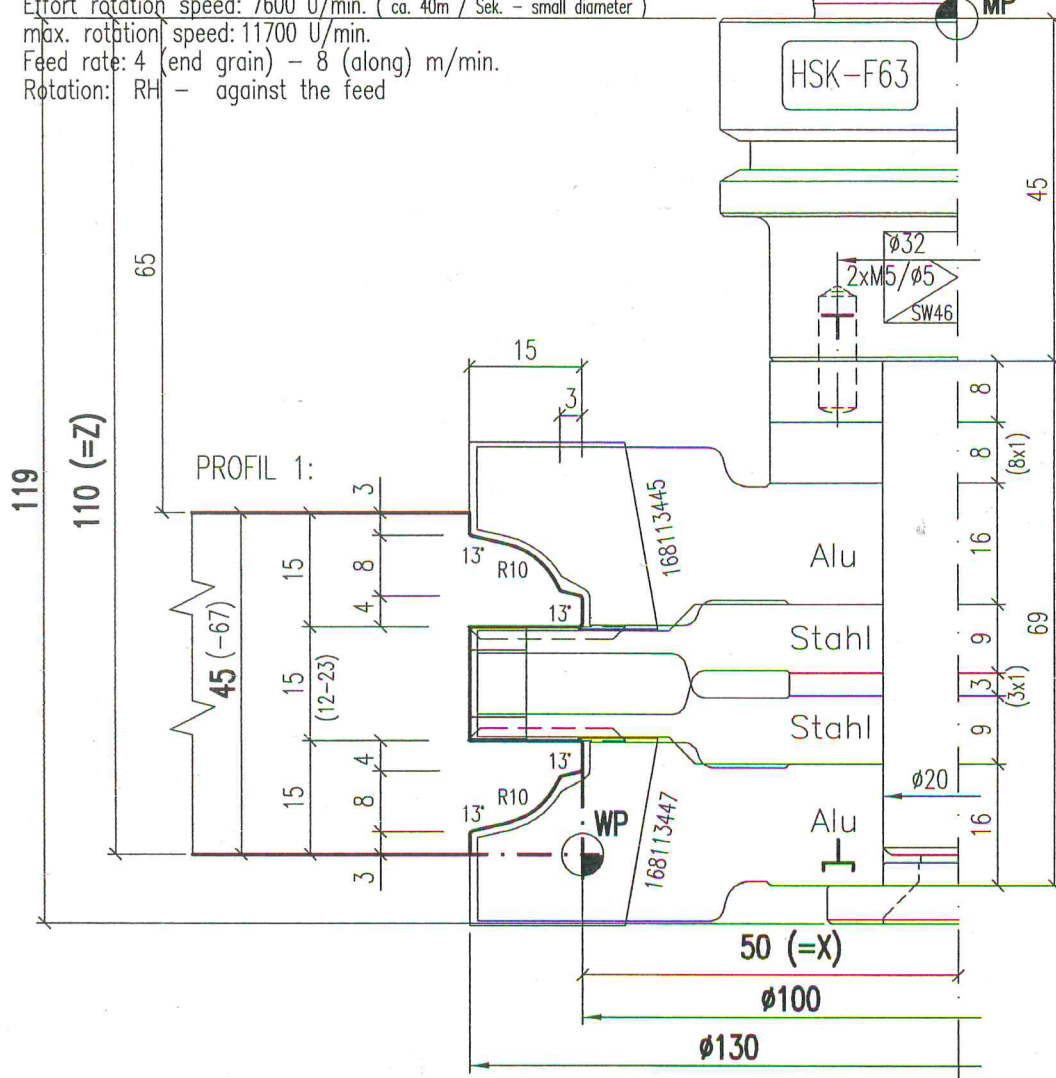


Z 2 MEC arbor = 1.4 kg
 (mechanical feed) tool = 2.1 kg
 total = 3.5 kg

Ae.Nr.	Aend.	Anz.	Mitt.Nr. / Aenderungstext	Datum	Name

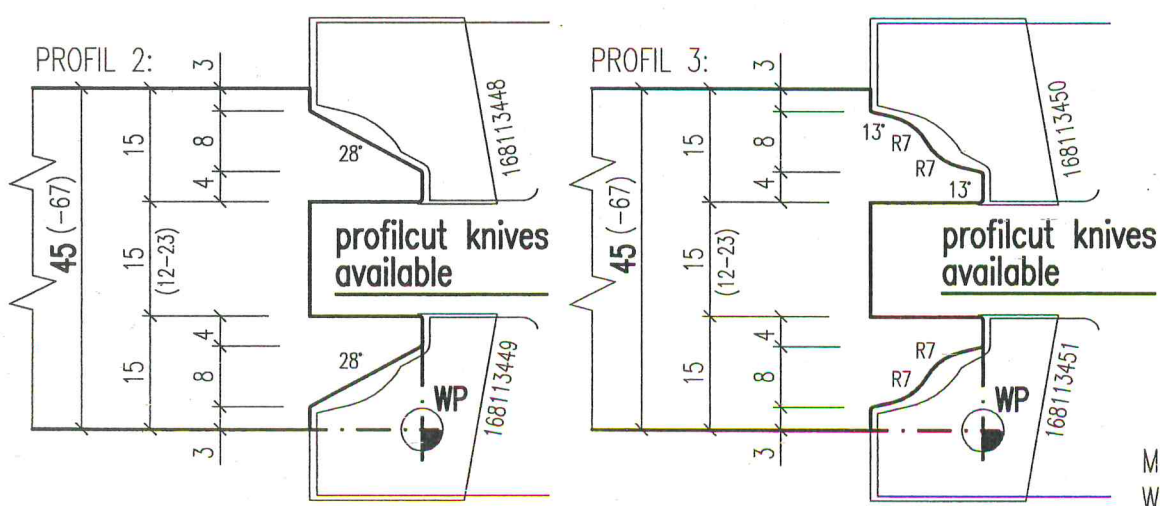
Subrack data (estimated figure)

Effort rotation speed: 7600 U/min. (ca. 40m / Sek. - small diameter)
 max. rotation speed: 11700 U/min.
 Feed rate: 4 (end grain) - 8 (along) m/min.
 Rotation: RH - against the feed



165231642
 (42987 umarbeiten)
 HSK-F63, SPD 20
 SPH 65

- WE 500 2 50 130x25xBo. 2E25/15
 168113444
- WW 101 2 NN 130x12/15xBo. 2WP8/12B+2VS2
 164075731
- WW 101 2 NN 130x12/15xBo. 2WP8/12B+2VS2
 164075732
- WE 500 2 50 130x25xBo. 2E25/15
 168113446



MP = Maschinennullpunkt
 WP = Werkzeugnullpunkt

PROTECTION DIN 34-1-1 D	2007 drw.	Date 29.01.	Name AUD	leitz	Plant A-4752 RIEDAU AUSTRIA	Replacement for
TOLERANCES to LEITZ - WERKNORM	exa.	29.01.	AUD		Article-No. SG 599 2 50	
TOOL QUAL. HW	det.				Ident-No. L 168113440	
SCALE 1:1	"ProfilCut"-Cutterset longitudinal profile				SA01	